



For Immediate Release

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CONTINUOUS LEARNING GROUP PROMOTES CHARLES CARNES TO SENIOR PARTNER

Pittsburgh, PA (June 14, 2011) – – [The Continuous Learning Group, Inc. \(CLG\)](#), today announced that Charles Carnes, a seasoned consultant and Partner with the firm who has been with CLG since 1995, has been appointed to the role of senior partner.

With more than 20 years of professional experience, Charles works as a collaborative partner with clients to identify the complex cause-and-effect relationships that drive results and to co-create solutions that address their most important performance improvement opportunities. Charles' background and consulting engagements have spanned diverse industries including manufacturing, business, government; and financial services. In most of these industries he led large-scale organizational performance improvement initiatives and systems redesign projects.

"I am delighted to welcome Charles to the position of senior partner. Over the course of his 16-year tenure with us, he has consistently provided strategic counsel and guidance to our clients in highly complex industries. His hard work and expertise have always resulted in positive changes for the companies and the people he is working with. We look forward to his continued forward progress at CLG," said Hilary Potts, President and CEO of CLG.

Charles earned a B.S. degree in Biology from Wofford College and an M.A. in Industrial and Organizational Psychology at the University of North Carolina at Charlotte. He is an Accredited Certified Coach with the International Coach Federation. Prior to joining CLG, Charles was a Principal with Decision Metrics, Inc.



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About The Continuous Learning Group, Inc. (CLG):

CLG, headquartered in Pittsburgh, Pennsylvania with a production office in Morgantown, West Virginia, is a leader in behavior-based strategy execution, performance improvement, and leader-led change consulting. CLG helps Fortune 500 companies to better understand how to execute their business strategies and processes with a higher level of employee engagement and greater performance by helping them to pinpoint and effectively manage

the critical few High-Impact BehaviorsSM that have the greatest effect on their business success. CLG's unique application of the principles of Applied Behavioral Science enables the companies they work with to achieve lasting results consistently, with speed, precision and control. Visit www.clg.com to learn more.

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